Material	Blade Length	Pressure	Speed	Passes	Mat
Acrylic (0.2mm thick)	3, 4.5, 6	35	2	3-4	Regular
Balsa Wood (1.75 mm thick)	3,4.5,6	30	3	3	Regular
Cardstock (Thick)	3.5	15	3	1	Regular
Cardstock (Smooth)	2	18	4	1	Regular
Cardstock (Textured)	2.5	18	3	1	Regular
Chipboard (2mm thick)	3, 4.5, 6	35	2	3-4	Regular
Fabric (Stiffened Cotton)	2.5	20	3	1	Fabric
Fabric Paper	3	15	2	1	Regular
Felt (1.75mm thick)	5	40	3	1	Fabric
Flocked Paper	3	15	3	1	Regular
Iron On: Flocked (Pazzles Brand)	2	13	3	1	Regular
Iron On: Glitter (Pazzles Brand)	1.5	18	3	1	Regular
Iron On: Solid (Pazzles Brand)	1	18	3	1	Regular
Magnet Paper	2	20	3	1	Regular
Mirrored Cardstock	2	20	3	1	Regular
Paper (Lightweight)	2	12	3	1	Regular
Rhinestone Template Material	2.5	35	2	2	Regular
Sand Paper (80-100 grit)	2.5	40	3	1	Regular
Sheet Foam (2mm thick)	6	15	3	1-2	Regular
Stamp Material: Thick (Pazzles Brand)	3.5	35	3	1	Regular
Stamp Material: Thin (Pazzles Brand)	2.5	35	3	1	Regular
Stencil Plastic (Pazzles Brand)	2	30	2	1	Regular
Sticker Paper	1.5	15	4	1	Regular
Transparency Plastic	1.5	25	2	1	Regular
Vellum	1.5	15	3	1	Regular
Velvet Paper	2	30	3	1	Regular
Vinyl	1.5	13	3	1	Regular
Window Cling (Pazzles Brand)	1.5	13	3	1	Regular
X Ray Film	2	35	3	1	Regular
Tools					
Emboss Cardstock	n/a	50	3	1-2	Embossing Mat
Emboss Vellum	n/a	30	3	1-2	Embossing Mat
Engrave Acrylic/Metal	n/a	40	3	1	Regular/Engraving Mat
Engrave Wood/Paper	n/a	20	3	1	Regular/Engraving Mat
Pen Tool	n/a	10	3	1	Regular
Pierce	n/a	40	3	1	Embossing Mat